

Guide Information

3M COMPANY

INDUSTRIAL ADHESIVES & TAPES DIV, 3M CENTER, BLDG 230-3G-07, SAINT PAUL MN 55144-1001

926, 9442, 9445, 9482PC, 9485PC, 9485EK, 9675

Pressure-sensitive laminating adhesives "Scotch TM Double Coated Tape"

<u>Face Stock</u>	<u>Face Stock</u> <u>Thk mm</u>	<u>Application Surface</u>	<u>Max Temp</u> <u>(°C)</u>	<u>Min Temp</u> <u>(°C)</u>	<u>Indoor</u> <u>Use</u>	<u>Outdoor</u> <u>Use</u>	<u>Additional</u> <u>Conditions</u>
Aluminum	0.051 - 0.813	Acrylic paint	150	-40	Yes	Yes	-
	0.051 - 0.813	Acrylic powder paint	150	-40	Yes	Yes	-
	0.051 - 0.813	Alkyd paint	150	-40	Yes	Yes	-
	0.051 - 0.813	Aluminum	150	-40	Yes	Yes	-
	0.051 - 0.813	Epoxy paint	150	-40	Yes	Yes	-
	0.051 - 0.813	Epoxy powder paint	150	-40	Yes	Yes	-
	0.051 - 0.813	Epoxy powder paint (textured)	150	-40	Yes	Yes	-
	0.051 - 0.813	Galvanized steel	150	-40	Yes	Yes	-
	0.051 - 0.813	Polyester paint	150	-40	Yes	Yes	-
	0.051 - 0.813	Polyester powder paint	150	-40	Yes	Yes	-
	0.051 - 0.813	Polyester powder paint (textured)	150	-40	Yes	Yes	-
	0.051 - 0.813	Porcelain	150	-40	Yes	Yes	-
	0.051 - 0.813	Stainless steel	150	-40	Yes	Yes	-
	0.051 - 0.813	Urethane powder paint	150	-40	Yes	Yes	-
	0.051 - 0.813	Nylon - Polyamide	100	-	Yes	No	-
	0.051 - 0.813	Phenolic - Phenol Formaldehyde	100	-40	Yes	Yes	-
	0.051 - 0.813	Polycarbonate	100	-	Yes	No	-
	0.051 - 0.813	Urethane powder paint (textured)	100	-40	Yes	Yes	-
	0.051 - 0.813	Urethane powder paint	100	-40	Yes	Yes	-
	0.051 - 0.813	Acrylonitrile butadiene styrene	80	-40	Yes	Yes	-
	0.051 - 0.813	Polyphenylene oxide/ether	80	-40	Yes	Yes	-
	0.051 - 0.813	Polypropylene	80	-40	Yes	Yes	-
	0.051 - 0.813	Polystyrene	80	-40	Yes	Yes	-

<u>Canadian Application</u> <u>Face Stock</u>	<u>Face Stock</u> <u>Thk mm(in)</u>	<u>Canadian Application Surface</u>	<u>Max Temp</u> <u>(°C)</u>	<u>Indoor</u> <u>Use</u>	<u>Outdoor</u> <u>Use</u>	<u>Additional</u> <u>Conditions</u>
Aluminum	0.051 - 0.813	Powder coated metal D	150	Yes	Yes	-
	0.051 - 0.813	Metals	150	Yes	Yes	-
	0.051 - 0.813	Porcelain	150	Yes	Yes	-
	0.051 - 0.813	Plastic Group I	100	Yes	Yes	-
	0.051 - 0.813	Plastic Group V	100	Yes	Yes	-
	0.051 - 0.813	Polyurethane powder paint (textured)	100	Yes	Yes	-
	0.051 - 0.813	Plastic Group II	80	Yes	Yes	-
	0.051 - 0.813	Plastic Group IV	80	Yes	Yes	-
	0.051 - 0.813	Plastic Group VI	80	Yes	Yes	-